



GENERAL INFORMATION

Bleed Check is a two-component acrylic urethane sealer designed to stop the bleed through of products. Bleed Check will stop bleeding colors from interfering with artwork. The following House of Kolor® products have a tendency to bleed: KBC03, KBC05, KBC06, KBC10, KBC13, KK03, KK05, KK06, KK10, KK13, UK03, UK05, UK06, UK10 AND UK13. We recommend using Bleed Check over the above products to protect artwork.

NOTE: The active ingredient in Bleed Check Sealer is graphite and is black in color; therefore, it may not be suitable under certain graphics.

1. SUBSTRATE

- UK Kandys
- KBC Kandys
- KK Kandy Koncentrate mixes



NOTES

2. COMPONENTS

- SBS10 Bleed Check Sealer
- RU310 (fast), RU311 (medium) urethane reducer,
- AX01 Accelerator (IMPORTANT)
- Air Brush application: Not Recommended



NOTE: Without the addition of AX01, SBS10 will not properly cure.

3. MIXING BLEED CHECK

- 4 part Bleed Check
- 1 part RU- reducer
- 1 part KU100 catalyst
- 1/8 Teaspoon AX01 per pre-mixed quart
- Air Brush Application: Not recommended



4. GUN SET UP

- Conventional Gun = 45 to 55 PSI
- HVLP Gun = 10 PSI at the cap
(Refer to spray gun manufacturer's recommendations)
- Needle/Nozzle = 1.3 to 1.5
(Depending on the size of object being painted)
- Trigger Pull = 50% to 75%
- Air Brush = Not recommended



5. APPLYING BLEED CHECK

NOTE: ALLOW THE BLEED SUSPECT BASECOAT PRODUCT TO DRY 30 MINUTES BEFORE APPLYING BLEED CHECK. ALLOW UK'S (URETHANE KANDYS) TO DRY OVERNIGHT. **See UK tech sheet for more information.**



Strain the paint into the gun. Gun distance while spraying should be approximately 6 inches. Apply 1-2 medium wet coats with 50% pattern overlap.

Walk long objects. Be sure of thorough coverage. Allow flash time between coats.

BLEED CHECK FLASH TEST— ALLOW TO FLASH DULL BETWEEN COATS, USUALLY 1-4 MINUTES.

6. DRY TIME

Allow to dry 1 hour but not longer than 3 hours before artwork or basecoat application. (Dry time may vary with shop conditions). Follow basecoat directions. A light wash sand, using 500P or 600P grit wet assures proper adhesion.



7. CLEAN UP

Clean equipment thoroughly with lacquer thinner or urethane reducer (check local regulations).

