SBS10 BLEED CHECK SEALER

GENERAL INFORMATION
Bleed Check is a two-component acrylic urethane sealer designed to stop the bleed through of products. Bleed Check will stop bleeding colors from interfering with artwork. The following House of Kolor® products have a tendency to bleed: KBC03, KBC05, KBC06, KBC10, KBC13, KK03, KK05, KK06, KK10, KK13, UK03, UK05, UK06, UK10 AND UK13. We recommend using Bleed Check over the above products to protect artwork.

NOTE: The active ingredient in Bleed Check Sealer is graphite and is black in color; therefore, it may not be suitable under certain graphics.

1. SUBSTRATE
- UK Kandy
- KBC Kandy
- KK Kandy Koncentrate mixes

2. COMPONENTS
- SBS10 Bleed Check Sealer
- RUS10 (fast), RU311 (medium) urethane reducer,
- AXO1 Accelerator (IMPORTANT)
- Air Brush application: Not Recommended

NOTE: Without the addition of AXO1, SBS10 will not properly cure.

3. MIXING BLEED CHECK
- 4 part Bleed Check
- 1 part RUS1 reducer
- 1 part KU100 catalyst
- 1/8 teaspoon AXO1 per pre-mixed quart
- Air Brush Application: Not recommended

4. GUN SET UP
- Conventional Gun = 45 to 55 PSI
- HVLP Gun = 10 PSI at the cap
  (Refer to spray gun manufacturer's recommendations)
- Needle/Nozzle = 1.3 to 1.5
  (Depending on the size of object being painted)
- Trigger Pull = 50% to 75%
- Air Brush = Not recommended

5. APPLYING BLEED CHECK
NOTE: ALLOW THE BLEED SUSPECT BASECOAT PRODUCT TO DRY 30 MINUTES BEFORE APPLYING BLEED CHECK. ALLOW UK'S (URETHANE KANDYS) TO DRY OVERNIGHT. See UK tech sheet for more information.

Stain the paint into the gun. Gun distance while spraying should be approximately 6 inches. Apply 1-2 medium wet coats with 50% pattern overlap.
Walk long objects. Be sure of thorough coverage. Allow flash time between coats.

BLEED CHECK FLASH TEST—ALLOW TO FLASH DULL BETWEEN COATS USUALLY 1-4 MINUTES.

6. DRY TIME
Allow to dry 1 hour but not longer than 3 hours before artwork or basecoat application. (Dry time may vary with shop conditions). Follow basecoat directions. A light wash sand, using 500P or 600P grit wet, assures proper adhesion.

7. CLEAN UP
Clean equipment thoroughly with lacquer thinner or urethane reducer (check local regulations).